

WHEN YOU NEED TO BE SURE



Test Manager Support Tasks and Keywords

Version 5

May 31, 2022

Developed by SGS North America, Inc.

Version History

| Version | Date | Revision Description |
|---------|-----------|--|
| 1 | 11/1/2017 | Initial publication |
| 2 | 8/23/2018 | Format to SGS brand |
| 3 | 4/2/2020 | Retrofit to new template |
| 4 | 12/1/2021 | As applicable, added hypertext linked cross-references to cyflex.com usage help and CyFlex Manuals |
| 5 | 5/31/2022 | Updated all hypertext linked cross-references to cyflex.com usage help descriptions |

Document Conventions

This document uses the following typographic and syntax conventions.

- Commands, command options, file names or any user-entered input appear in Courier type. Variables appear in Courier italic type.
Example: Select the `cmdapp-relVersion-buildVersion.zip` file....
- User interface elements, such as field names, button names, menus, menu commands, and items in clickable dropdown lists, appear in Arial bold type.
Example: **Type**: Click **Select Type** to display drop-down menu options.
- Cross-references are designated in Arial italics.
Example: Refer to *Figure 1*...
- Click intra-document cross-references and page references to display the stated destination.
Example: Refer to *Section 1 Overview* on page 1.
The clickable cross-references in the preceding example are *1*, *Overview*, and on page 1.

CyFlex Documentation

CyFlex documentation is available at <https://cyflex.com/>. View **Help & Docs** topics or use the **Search** facility to find topics of interest.

Table of Contents

| | | |
|-----------|---|-----------|
| 1 | OVERVIEW | 1 |
| 2 | HANDLING OF SUPPORT APPLICATIONS | 2 |
| 3 | ASYNCHRONOUS COMMUNICATION | 3 |
| 4 | DEVCOM DEVICE COMMUNICATION | 4 |
| 4.1 | @DEVCOM_ACTIONS | 4 |
| 4.2 | @DEVCOM | 4 |
| 5 | CUTY COMMUNICATION | 6 |
| 5.1 | @CUTY_ACTIONS | 6 |
| 5.2 | CUTY_SET | 6 |
| 5.3 | @CUTY_RAMP | 7 |
| 5.4 | @CUTY_GET | 7 |
| 5.5 | @CUTY_COMMAND_MESSAGE | 7 |
| 6 | ASAM3 COMMUNICATION | 8 |
| 6.1 | @ASAM3_ACTIONS | 8 |
| 6.2 | @ASAM3_SET | 8 |
| 6.3 | @ASAM3_RAMP..... | 9 |
| 6.4 | @ASAM3_GET..... | 9 |
| 6.5 | @ASAM3_COMMAND_MESSAGE | 9 |
| 7 | STABILITY | 10 |
| 7.1 | @STABILITY_ACTION | 10 |
| 7.2 | @STABILITY_SPECS..... | 11 |
| 8 | TEST LIMITS | 12 |
| 8.1 | @LIMIT_SPECS..... | 12 |
| 8.2 | @LIMIT_SPECS_ALL | 13 |
| 9 | TEST COMPUTE | 14 |
| 10 | FUEL READING CONTROL | 15 |
| 10.1 | @FUEL_READING..... | 15 |
| 10.2 | @FUEL_READING_SYNC..... | 16 |
| 11 | WRITE VALUES | 17 |
| 12 | STATE MONITOR | 18 |
| 13 | CYBER APPS | 20 |
| 13.1 | @CYBER_ACTIONS | 20 |
| 13.2 | @CYBER | 21 |
| 14 | UNICO DYNO CONTROLLER | 22 |

| | | |
|-----------|---|-----------|
| 14.1 | ECM COMMUNICATIONS..... | 22 |
| 14.1.1 | @UNICO_GET | 22 |
| 14.1.2 | @UNICO_SET | 23 |
| 15 | AUXILIARY TASKS..... | 24 |
| 15.1 | TEST TABLES AND VRBL_TO_FILE APPLICATIONS | 24 |

LIST OF TABLES

TABLE 1: @ASC DATA FIELDS..... 3

TABLE 2: @DEVCOM_ACTIONS DATA FIELDS..... 4

TABLE 3: @STABILITY_ACTION DATA FIELD 10

TABLE 4: @STABILITY_SPECS DATA FIELDS..... 11

TABLE 5: @LIMIT_SPECS_ALL DATA FIELDS 13

TABLE 6: @CREATE_EXPRESSION DATA FIELDS..... 14

TABLE 7: @FUEL_READING DATA FIELDS 15

TABLE 8: @FUEL_READING_SYNC DATA FIELDS 16

TABLE 9: @WRITE_VALUES DATA FIELDS 17

TABLE 10: @CYBER_ACTIONS DATA FIELDS 20

TABLE 11: @CYBER_ACTIONS SUCCESS_PATH OPTIONS 20

TABLE 12: @CYBER_ACTIONS FAILURE_PATH OPTIONS..... 20

TABLE 13: @CYBER DATA FIELDS..... 21

TABLE 14: @CYBER COMMANDS AND ARGUMENTS..... 21

TABLE 15: @UNICO_ACTIONS DATA FIELDS 22

TABLE 16: UNICO_GET DATA FIELDS..... 22

TABLE 17: @UNICO_SET DATA FIELDS 23

1 Overview

Several special applications other than `gp_test` can be controlled by the specifications in a procedure file. The keywords which support these applications are not handled any differently in creating the file, but there is a fundamental difference in how the process is handled. An external task is spawned which runs concurrently with the Test Manager to manage the requested process. This support application will be signaled by the Test Manager to perform various operations. The sequence of communication generally consists of the steps described in *Section 2 Handling of Support Applications* on page 2.

2 Handling of Support Applications

The following is the sequence of communication to perform support tasks.

1. The Test Manager spawns the support application with event names that will support the communication with `gp_test`. This is usually a 'start' event, a 'stop' event, a 'configuration' event, and a 'reply' event.
2. Upon starting a test mode that uses the support features, `gp_test` will send the 'stop' event to clear existing specifications, followed by one or more 'configuration' events that supply the details of functions it is to perform in this mode. These details are the lines in the spec file which follow the `@keyword`.
3. If the keyword specifications include a `start_code` and that code is `AT_START`, then the 'start' event is sent immediately to signal the support application to begin its operations.
 - o If the code is `AFTER_STABILITY`, then the 'start' event is not sent until the specifications supplied with `@STABILITY_SPECS` are satisfied.
 - o If the code is `AT_END`, then the 'start' event is sent just prior to termination of the mode. The `AT_END` option is not used by every support application.

See `/specs/gp/gp_template` for a list of options for each keyword.

4. Most support applications will send a `reply` event upon finishing its operations. This reply will contain a `SUCCESS` or `FAILURE` code. If a `success_path` and a `failure_path` are supplied for this function, then that will terminate the test mode and `gp_test` will jump to the mode or procedure specified for that termination path. Refer to *Section 5.1 @CUTY_ACTIONS* on page 6 for an example of specifying these paths.
5. If the test mode is terminated for some reason unrelated to the support application, such as a mode timeout then `gp_test` will send the 'stop' event to the support application and it will cease its operations. However, the support application does not terminate. It will remain available for the next test mode which requires its services.
6. Support applications may be designed to handle keywords supplied in a specific test mode, in which case an instance will be spawned for each mode where the keyword is used.
 - o `vrbl_to_file`, refer to *Section 15.1 Test Tables and vrbl_to_file Applications* on page 24
 - o `state_mon`, refer to cyflex.com usage help for [state_mon](#)

Other support applications may be designed so that one instance of the support application handles all modes where the keyword is used.

- o `stability`, refer to cyflex.com usage help for [stability](#)
- o `fr_collect` (fuel reading control), refer to [this presentation](#) on cyflex.com
- o `ecm_communication` (`cuty_coll`, `asam3_coll`, `*ramping`), refer to cyflex.com usage help for the [ECM Communication](#) category.
- o `AK_sync`, refer to cyflex.com usage help for [AK_sync](#)

3 Asynchronous Communication

Use the @ASC keyword to send a command or series of commands to intelligent devices which are attached on serial (RS-232) ports. The name field specifies to which device to send the command. A configuration file must exist for each device.

Table 1: @ASC Data Fields

| Data Field | Explanation |
|------------|--|
| stop_path | The stop_path determines what happens when all of the commands are complete. The MODE_TERMINATE option specifies the test proceeds to the next mode, otherwise the current mode remains in effect until a timeout or other termination event occurs. Options are: NONE MODE_TERMINATE WAIT_FOR_AUX TIMEOUT |
| fail_path | The fail_path determines what action will be taken if a communications error occurs or a fault code is returned from the device. Options are: NONE TEST_DONE RESTART ELSE_MODE NEXT_MODE |

Example specification:

```
@ASC
#strt_type stop_path fail_code name command interval event
AT_START NONE NONE calterm "monitor" 0 -
```

4 DEVCOM Device Communication

DevCom is a Device Communication subsystem of CyFlex, used in testing scenarios to control and communicate with Intelligent Electronic Devices that support a serial communications protocol. Smoke meters are an example.

The DevCom subsystem is a collection of applications, device drivers, and user-configurable specification files, developed to support a wide range of intelligent devices. This is accomplished by allowing the user to customize communication with a particular device by changing the specification file to work with the device's characteristics without having to develop a unique software application for that device.

Refer to the [Device Communication User Guide](#) for additional information.

4.1 @DEVCOM_ACTIONS

Use the @DEVCOM_ACTIONS keyword to specify the actions and timing associated with all the DevCom communications for a particular test mode.

Table 2: @DEVCOM_ACTIONS Data Fields

| Data Field | Explanation |
|--------------|--|
| start_code | Code for when to send the command. Options are AT_START or AFTER_STABILITY. Default is AT_START. |
| success_path | Code for what action to take when communication is complete. Options are NONE, MODE_TERMINATE, RETURN, a mode number, or a procedure file pathname. Default is NONE. |
| fail_path | Code for what action to take if communication fails. Options are NONE, MODE_TERMINATE, RETURN, a mode number, or a procedure file pathname. Default is NONE. |

Example specification:

```
DEVCOM_ACTIONS
    #start_code    success_path    fail_path
    AT_START      MODE_TERMINATE /specs/gp/quit
```

4.2 @DEVCOM

The @DEVCOM keyword specifies, on the first line, a device name (instrument), a configuration file for that instrument, and an optional field for restarting the support application when starting this test mode. This line is followed by up to 20 "commands". Each command is a string consisting of a device command keyword such as the AOPT shown in an example below, followed by a number of CyFlex variable names. This command is send by gp_test to the support application where, using the configuration file, it is translated into a device specific message. Refer to the *Device Communication User Guide* for information on how to set up a configuration file for a particular instrument/device.

Example specification:

```
#####
# DEVCOM .. commands are used to communicate with an AK communications
device,
#         usually an AVL smoke meter.
#
# instrument name - Name associated with a task which actually
communicates with the device.
#
# spec_filename
#
# RESTART          - anything entered as the 3rd fields will cause
#                   devcom_coll task to be terminated and restarted
#
# for example:

@DEVCOM
#instrument_name    spec_filename          (optional RESTART)
    AVL483           /specs/xyz                RESTART

# Here are some examples for AVL 483 smoke meter.
#
# in the /specs/AVL483.spec
#
#"AOPT,%d %d %d %d %d"
#
#
# in gp test script

"AOPT SMBlkPcnt SMWhtVal SMGreyVal SMBlkVal"

# Integer values retrieved from executing the command will be placed
# in asset variables SMBlkPcnt SMWhtVal SMGreyVal and SMBlkVal.
#
# in the /specs/AVL483.spec
# EDIL %d %f %f %f
#
# in a gp test script

"EDIL SS_dil_typ_TR SS_dil_TR 1.00 10.00 1.00"

# The values from asset variables SS_dil_typ_TR and SS_dil_TR are
# passed into the command as well as the litteral values 1.00 10.00
and 1.00.
#
#
```

5 CUTY Communication

Several Test Manager keywords enable control of the ECM through communication with a CUTY system. Four keywords specify the commands which are sent to the ECM and one keyword specifies the timing and responses to completion of those actions. The latter keyword is @CUTY_ACTIONS. It contains three data fields for the `start_type`, `stop_path`, and `fail_path`. Those data fields have the same function as other keywords, so they will not be described in detail here.

5.1 @CUTY_ACTIONS

If the @CUTY_ACTIONS keyword is not used, but one or more of the other CUTY commands are used, then the actions default to AT_START, NONE, and NONE for `start_type`, `stop_path`, and `fail_path`, respectively.

Example specification:

```
@CUTY_ACTIONS
#start_type      success_path      fail_path
AT_START         MODE_TERMINATE    /specs/gp/gp_hndl_cut;23
```

In the preceding example, the communication would begin at the start of the test mode. When all commands have been completed, the mode would be terminated and if there was a failure of communication, execution would be passed to mode 23 in test procedure `/specs/gp/gp_hndl_cut`.

All CUTY commands specified in a particular test mode are queued in the order they are entered in the procedure file. When communication begins, the commands are sent in that order as rapidly as the ATA driver can process them. A reply is expected for each command to indicate the next command can be sent. When all of the queued commands are sent, the mode will be terminated if the `stop_path` is `MODE_TERMINATE`. If an error in communication occurs, the `fail_path` option is used.

5.2 CUTY_SET

Use the CUTY_SET keyword to modify the value of a parameter in the ECM. The value field that is transmitted to the ECM is always a string. The actual string to be transmitted may be specified by enclosing it in single quotes. The value may be a constant, variable, or expression. For instance, the FUELOVER variable expects HEX number format, so a value of `FF` or `0xFF` would be a valid field and the value of `255` would not give the same result. Each variable that is sent to the ECM is followed with a request to read the value back to verify that the change actually took place. If the value read back is different than the one transmitted, then one retry attempt is made. If the 2nd retry is unsuccessful in changing the value, then an error is reported.

Example specification:

```
@CUTY_SET
#ECM_name ECM_variable      value
ECM0      'T_AIM_PermitSwitchEnbl'  0[none]
ECM0      'T_ATM_bs_Enbl'        0x0FFF8197'
```

5.3 @CUTY_RAMP

Use the @CUTY_RAMP keyword to generate ramping operations on ECM variables. A support task will be spawned to manage the commands required to generate the ramps. The targets and ramp rate may be expressed as decimal constants, variable labels, or computed expressions. Note that the units of any variable transmitted to the ECM must be [none]. The constants used in the @CUTY_RAMP specification do not require that the units be appended. The `termination` field is optional. The only option for that field is `FREEZE`. If `FREEZE` is specified, then when the mode is terminated, the last value that was produced will be the final output value. Otherwise, the final output value will always be the end value of the ramp.

Example specification:

```
@CUTY_RAMP
#ECM_name ECM_variable      start          end_target rate termination
ECM0      'SOI_Override_Val'  soi_override_val  soi_setpt 0.5[none]
```

5.4 @CUTY_GET

The @CUTY_GET keyword retrieves the value of an ECM variable from the ECM and places it in a CyFlex real variable. This can be used to test that a value was really modified or to get data which will be logged as part of a fuel reading, displayed, etc.

Example specification:

```
@CUTY_GET
#ECM_name      ECM_variable      CyFlex_label
ECM0           'EVT_ti_DieselOntime2_T[0]'  array_value
```

5.5 @CUTY_COMMAND_MESSAGE

Use this keyword to send various commands to the ECM.

Example specification:

```
@CUTY_COMMAND_MESSAGE
#ECM_Name      command_code
ECM0           REQ_CHGLOCK
```

The commands of the preceding keywords are queued in the order they are entered in the procedure file. It is possible to use the same keyword more than once to control the sequence of transmission of the commands. The example below illustrates this:

```
@CUTY_SET
#ECM_name      ECM_variable      value
ECM0           'T_AIM_PermitSwitchEnbl'  0[none]
ECM0           'T_ATM_bs_Enbl'  0x0FFF8197'

@CUTY_GET
#ECM_name      ECM_variable      CyFlex_label
ECM0           'EVT_ti_DieselOntime2_T[0]'  array_value

@CUTY_SET
#ECM_name      ECM_variable      value
ECM0           'T_ATM_bs_Enbl'  0x0FFF8197'
```

6 ASAM3 Communication

Several Test Manager keywords enable control of the ECM through communication with a CUTY system. Four keywords specify the commands which are sent to the ECM and one keyword specifies the timing and responses to completion of those actions. The latter keyword is @ASAM3_ACTIONS. It contains three data fields for the `start_type`, `stop_path`, and `fail_path`. Those data fields have the same function as other keywords, so they will not be described in detail here.

Refer to [ASAM3 MC Interface Setup](#) for supplemental information.

6.1 @ASAM3_ACTIONS

If the @ASAM3_ACTIONS keyword is not used, but one or more of the other CUTY commands are used, then the actions default to AT_START, NONE, and NONE for `start_type`, `stop_path`, and `fail_path`, respectively.

Example specification:

```
@ASAM3_ACTIONS
#start_type    stop_path          fail_path
AT_START      MODE_TERMINATE    /specs/gp/gp_hndl_asam;23
```

In the preceding example, the communication would begin at the start of the test mode. When all commands have been completed, the mode would be terminated and if there was a failure of communication, execution would be passed to mode 23 in test procedure `/specs/gp/gp_hndl_asam`.

All ASAM3 commands specified in a particular test mode are queued in the order they are entered in the procedure file. When communication begins, the commands are sent in that order as rapidly as the ATA driver can process them. A reply is expected for each command to indicate the next command can be sent. When all of the queued commands are sent the mode will be terminated if the `stop_path` is `MODE_TERMINATE`. If an error in communication occurs, the `fail_path` option is used.

6.2 @ASAM3_SET

Use the @ASAM3_SET keyword is to modify the value of a parameter in the ECM. The value field that is transmitted to the ECM is always a string. Specify the actual string to be transmitted by enclosing it in single quotes. The value may be a constant, variable, or expression. For instance, the FUELOVER variable expects HEX number format, so a value of FF or 0xFF would be a valid field and the value of 255 would not give the same result. Each variable that is sent to the ECM is followed with a request to read the value back to verify that the change actually took place. If the value read back is different than the one transmitted, then one retry attempt is made. If the 2nd retry is unsuccessful in changing the value, then an error is reported.

Example specification:

```
@ASAM3_SET
#reg_name ECM_name    ECM_variable          value
asam3_1   ECM0              'T_AIM_PermitSwitchEnbl'  0[none]
asam3_1   ECM0              'T_ATM_bs_Enbl'          0x0FFF8197'
```

6.3 @ASAM3_RAMP

Use the @ASAM3_RAMP keyword to generate ramping operations on ECM variables. A support task will be spawned to manage the commands required to generate the ramps. The targets and ramp rate may be expressed as decimal constants, variable labels, or computed expressions. Note that the units of any variable transmitted to the ECM must be [none]. The constants used in the @ASAM3_RAMP specification do not require that the units be appended. The `termination` field is optional. The only option for that field is `FREEZE`. If `FREEZE` is specified, then when the mode is terminated, the last value that was output will be the final output value. Otherwise, the final output value will always be the end value of the ramp.

Example specification:

```
@ASAM3_RAMP
#reg_name ECM_name ECM_variable start end rate termination
asam3_1 ECM0 'SOI_Override' soi soi_setpt 0.5 FREEZE
```

6.4 @ASAM3_GET

The @ASAM3_GET keyword retrieves the value of an ECM variable from the ECM and places it in a CyFlex real variable. This can be used to test that a value was really modified or to get data which will be logged as part of a fuel reading, displayed, etc.

Example specification:

```
@ASAM3_GET
#reg_name ECM_name ECM_variable CyFlex_label
asam3_1 ECM0 'EVT_ti_DieselOntime2_T[0]' array_value
```

6.5 @ASAM3_COMMAND_MESSAGE

Use this keyword is used to send various commands to the ECM.

Example specification:

```
@ASAM3_COMMAND_MESSAGE
#reg_name ECM_Name command_code
asam3_1 ECM0 REQ_CHGLOCK
```

The commands of the preceding keywords are queued in the order they are entered in the procedure file. It is possible to use the same keyword more than once to control the sequence of transmission of the commands. The example below illustrates this:

```
@ASAM3_SET
#reg_name ECM_name ECM_variable value
asam3_1 ECM0 'T_AIM_PermitSwitchEnbl' 0[none]
asam3_1 ECM0 'T_ATM_bs_Enbl' 0x0FFF8197'

@ASAM3_GET
#reg_name ECM_name ECM_variable CyFlex_label
asam3_1 ECM0 'EVT_ti_DieselOntime2_T[0]' array_value

@ASAM3_SET
#reg_name ECM_name ECM_variable value
asam3_1 ECM0 'T_ATM_bs_Enbl' 0x0FFF8197'
```

7 Stability

7.1 @STABILITY_ACTION

Use the @STABILITY_ACTION keyword to specify actions when stabilization occurs.

If the @STABILITY_SPECS keyword is used to specify stabilization criteria, then this keyword may be used to specify what actions are required after the criteria are met. Possible actions are:

- MODE_TERMINATE
- TERMINATE_TO_ELSE_MODE
- WAIT_FOR_STABILITY

Table 3: @STABILITY_ACTION Data Field

| Data Field | Explanation |
|-------------|---|
| action_code | A code which indicates certain special actions to perform |

Example specification:

```
@STABILITY_ACTION
    #action_code
    MODE_TERMINATE
```

The preceding specification terminates the test mode when stabilization is complete.



Notes:

The actions associated with any keyword which uses the AFTER_STABILITY macro for a start_type is assumed to be one of the actions taken when stability is complete.

The MODE_TERMINATE action means that when stabilization is complete, the test mode is immediately terminated. It may be terminated prior to the completion of stability by other mechanisms, such as timeout, limits, etc.

The WAIT_FOR_STABILITY action means that no other mechanism for mode termination may precede the completion of stability. If some other action occurs prior to completion of stability, the request to terminate is suspended until stabilization is complete. The WAIT_FOR_STABILITY action code by itself does not specify that the mode be terminated, only that no other action can cause termination prior to stability.

Use TERMINATE_TO_ELSE_MODE to force the execution of the mode specified with keyword @ELSE_MODE when stability occurs.

The action codes may be used in combination to achieve the desired effect.

Additional example specifications:

```
@STABILITY_ACTION
    #action_code
    TERMINATE_TO_ELSE_MODE
```

Completion of stabilization will cause a branch to the mode specified by the @ELSE_MODE keyword.


```
@STABILITY_ACTION
    #action_code
    WAIT_FOR_STABILITY
```

This mode cannot be terminated until stabilization is complete. Completion of stability will, however, not necessarily cause the termination of the mode.

7.2 @STABILITY_SPECS

Use the @STABILITY_SPECS keyword to specify a list of the stability criteria that are to be evaluated during the test mode. Stability is complete when all of the specified criteria are achieved. Refer to *Section 7.1 @STABILITY_ACTION* on page 10 for a more complete explanation of each type of stability criterion.

Table 4: @STABILITY_SPECS Data Fields

| Data Field | Explanation |
|-------------------|--|
| type_code | The type of criteria. Options are TIME_DELAY, VARIANCE, DEVIATION, CURRENT_DEVIATION, K_VARIANCE, STD_DEVIATION. |
| variable | The variable label to which the criteria is supplied (except type = TIME_DELAY) |
| timeout | The time window associated with the criteria (except type = CURRENT_DEVIATION) . |
| rate | the rate at which the criteria is evaluated |
| reference | The reference value for the criteria. This may be a constant, variable, or computed expression. |
| tolerance | The tolerance for the criteria. |
| minimum_reference | For type=K_VARIANCE, the lower threshold for the reference. |

Example specifications:

```
@STABILITY_SPECS
#type_code  variable  timeout  rate  reference  tolerance  min_ref
DEVIATION   TORQUE    20[sec]    SLO   1200[lb_ft]  10.0  -
```

The engine torque must be within 10 lb.-ft of 1200 for 20 seconds to have stability.

```
@STABILITY_SPECS
#type_code  variable  timeout  rate  reference  tolerance  min_ref
VARIANCE    fuel_rate  10[sec]  SLO   -           .0[lb/hr]
TIME_DELAY  -         20[sec]
```

If after at least 20 seconds the fuel_rate does not wander by more than 1 lb./hr. for 10 seconds, stabilization is achieved.

8 Test Limits

The Test Manager (`gp_test`) uses two keywords to allow changing the path of a test procedure based on limits set on one or more variables. The functionality is very similar to that supported by the `limit` application; refer to [Limits Monitoring Applications](#). Specifying limits with the `gp_test` keywords is only used to change the path of the test procedure. When a test procedure is loaded and contains either of the keywords, the `test_limits` support application is launched. As the test procedures are read prior to start of the test, each of the limit specifications is sent to the `test_limits` application as a configuration message. The limits are not active until the mode in which the limit specification appears is started. Upon termination of the mode, those limit specifications are disabled.

8.1 @LIMIT_SPECS

Use the `@LIMIT_SPECS` keyword to specify up to XXX limits per test mode. Each limit specification has an optional `next_path`. This is the path that the procedure will jump to if the limit is violated while this test mode is being executed. The default `next_path` is `MODE_TERMINATION`, meaning terminate the mode when the limit is violated. Refer to [Section 3.1, @LIMIT_SPECS](#) in [Common Test Manager Keywords](#) for further details.

Example specification:

```
@LIMIT_SPECS
#label value type interval period_out next_path
RPM 2400[rpm] U MED 10[sec] /specs/gp/gp_shutdown
oilrfl_p 60[psi] U MED 5[sec] /specs/gp/gp_reset;25
```

Set an upper limit of 2400 RPM on engine speed. Execute the `gp_shutdown` test procedure if this is exceeded for at least 10 seconds continuously. If oil rifle pressure exceeds 60 psi for 5 seconds, then run the `gp_test` procedure starting in mode 25.

Note:

The processing of the limit occurs only during the mode in which it is specified. It is enabled when the mode starts and disabled when the mode terminates.

Violation of a limit will not cause the display to blink.

Additional example specification:

```
@LIMIT_SPECS
#label value type interval period next_path
coolant_t 60[deg_F] U SLO 0[sec] 22
RPM 400[rpm] L SLO 0[sec] /specs/gp/gp_done
oil_p "oil_model-5[psi]" L SLO 0[sec] RETURN
```

Branch to mode 22 if the coolant temperature exceeds 260F during this test mode and jump to procedure `gp_done` if the engine speed drops below 400 rpm.

If the `oil_p` variable is more than 5 psi below the `oil_model` variable, return to the calling procedure.

8.2 @LIMIT_SPECS_ALL

Use the @LIMIT_SPECS_ALL keyword to specify a list of variables with limits set on them. If the **all** of the limits are violated, then the mode is terminated. If the `next_path` field is 0 or -, then the `default_next_mode` path (in @MODE) is executed. The limit value may be expressed as a constant, variable label, or computed expression.

Table 5: @LIMIT_SPECS_ALL Data Fields

| Data Field | Explanation |
|-------------------------|---|
| <code>exit_path</code> | The path to execute when/if all the specified limits are simultaneously violated. This may be a mode number, a procedure pathname, <code>MODE_TERMINATE</code> , or <code>RETURN</code> . |
| <code>variable</code> | A variable on which the limit is set. This may be a real, integer, statistical, property, or composition variable. |
| <code>value</code> | The limit value (constant/variable/expression) |
| <code>type</code> | Upper or lower limit: U L |
| <code>interval</code> | The rate at which to check the limit FAS MED SLO |
| <code>period_out</code> | the period for which the limit must be violated before the action is taken |

Example specification:

```
@LIMIT_SPECS_ALL
  #exit_path
  MODE_TERMINATE
  #label      value      type      interval  period_out
  RPM         2400[rpm]   U         MED       10[sec]
  blow_by     10[in_h2o]   U         SLO       0[s]
```

Set an upper limit of 2400 rpm on engine speed and an upper limit of 10[in_h2o] on blow_by. Terminate the test mode if both are violated.

Notes:

The processing of the limit occurs only during the mode in which it is specified. It is enabled when the mode starts and disabled when the mode terminates.

Violation of a limit will not cause the display to blink.

Two string variables can be specified to give the operator feedback on the state of this specification.

9 Test Compute

Use the `@CREATE_EXPRESSION` keyword to create computed expressions that will be used during a specific `gp_test`. This keyword was created in response to the amount of volume and complexity that has been created in `gen_labels.NNN`. Sometimes it is advantageous to have computed expressions that exist only during the duration of a specific test.

Note:

The keyword `@CREATE_EXPRESSION` must be placed in the header section of a test procedure file somewhere between the `start_mode` and the first `@MODE`.

Table 6: @CREATE_EXPRESSION Data Fields

| Data Field | Explanation |
|-------------|---|
| variable | The variable name of label used |
| type | The variable can be: REAL INTEGER LOGICAL STRING |
| units | The type of units to be used with the created variable |
| event/timer | The event name or timer designation that will evaluate the expression |
| expression | The computed expression to be used |

Example specification:

```
@CREATE_EXPRESSION
#(up to 16 per procedure)
@label type units event/time expression
myvar REAL rpm 1000 "if RPM>Idle_Speed then 700[rpm] else
Idle_Speed

mydesc STRING - 1000 "'test'+count"
```

The variable `myvar` is created as a `REAL` with `RPM` as its units and evaluated once a second. The expression states that if `RPM` is greater than the value of `Idle_Speed` then set `myvar` to a value of 700 rpm otherwise set it to the value of `Idle_Speed`. The variable `mydesc` is created as a string variable that includes the value of `test` added to `count`.

Notes:

This keyword is the functional equivalent of `gen_labels.NNN`. However, `@CREATE_EXPRESSION` does not support a history flag, tolerance, and a display format. The display format defaults to 2 places for `REAL` variables.

The true/false descriptions of `LOGICAL` variables default to `ON/OFF`. The history flag is `OFF` and the default tolerance is 1.0. The variable in a `@CREATE_EXPRESSION` specification will be created if it does not already exist. If it does exist, but there is no computed expression associated with it, then the computed expression will be created,

If the variable already exists and has a computed expression, then an error is reported.

The use of the `@CREATE_EXPRESSION` keyword causes `gp_test` to spawn the new task named `comptest`.

10 Fuel Reading Control

The associated keywords take fuel readings and generate PAM datapoints.

10.1 @FUEL_READING

Use the @FUEL_READING keyword to take one or more fuel readings during this test mode. If the `desired_time` is 0 or -, the time specified by the variable `target_fr_tim` will be used.

The `number_of_readings`, `interval`, and `desired_time` data fields can all be specified as a constant, variable label, or computed expression.

Table 7: @FUEL_READING Data Fields

| Data Field | Explanation |
|------------------------------|---|
| <code>start_type</code> | Code for when to send a start signal to the collector task. Options are: <code>AT_START</code> <code>AFTER_STABILITY</code> <code>EXTERNAL_SYNC</code> |
| <code>stop_path</code> | Code for what action to take when the fuel reading collector task completes its function. Options are: <code>NONE</code> <code>MODE_TERMINATE</code> <code>RETURN</code> a mode number a procedure file pathname. |
| <code>number_readings</code> | The number of fuel readings to request |
| <code>interval</code> | The time between requests (if <code>number_readings > 1</code>) |
| <code>sync_event</code> | An event name for external synchronization |
| <code>desired_time</code> | The desired fuel reading sample time; specifying a non-zero <code>desired_time</code> will change the value of the <code>target_fr_tim</code> variable. |

Example specifications:

```
#start_type          stop_path
AFTER_STABILITY     MODE_TERMINATE
#number_readings    interval      sync_event  desired_time
1                   0[s]          -           0[s]
```

Request 1 fuel reading after stabilization is complete. Terminate the mode when the fuel reading is complete.

```
@FUEL_READING
#start_type          stop_path
AFTER_STABILITY     MODE_TERMINATE
#number_readings    interval      sync_event  desired_time
num_read            5[min]      -           90[sec]
```

Take three fuel readings to be determined by the value of the variable `num_read` at five-minute intervals, each 90 seconds long. Terminate the mode when all three fuel readings have been completed.

10.2 @FUEL_READING_SYNC

Use the @FUEL_READING_SYNC keyword to synchronize several processes that are required to generate a PAM datapoint. The keyword allows the construction of a chain of events that provide the synchronization.

This keyword allows multiple processes to be synchronized with fuel readings. The synchronization is handled externally from gp_test. The specification consists of a list of output events that will be emitted in the sequence that they are listed. Each output event is emitted when all of the input events listed on its line and all preceding lines have been received. This condition is overridden by the specified timeout (0 timeout indicates no timer). The timeout for a particular line does not start until the output event on the previous line has been emitted. All input events are attached at the time a fuel reading is requested, so if an input event of a later specification line is received before those of a preceding line, it is still considered to be satisfied, but the corresponding output event would not be emitted until all those preceding it have been emitted.

Note:

The maximum specified delay for this entire process is the value of the variable FR_write_delay. If that time expires after the issuance fr_ready, the datapoint will be written even if fr_write_ok is not received. For a better understanding of the variables and events associated with fuel readings, refer to Gazette.6b.97-" Variables, Events, and Processes associated with fuel readings"

Table 8: @FUEL_READING_SYNC Data Fields

| Data Field | Explanation |
|--------------|--|
| timeout | maximum wait time for the specified input events - the output event is issued if this timeout expires before all of the input events are received. |
| output_event | An event that will be set when all of the specified input events are received or the timeout expires |
| input_events | Up to 4 input events which must all be received before this sequence in the chain is satisfied. |

Example specification:

```
@FUEL_READING_SYNC
#when all the input events have arrived, the output event is emitted
#and we go to the next spec. Keep doing that until the list is
#complete

#event_sync (event sequences required to complete a datapoint)
#max_timeout      output_event      input_event_list (up to 4)
0[sec]            TS_StrtAcq       fr_ave_strt
0[sec]            TS_OpCondCmp     HS_AcqInPrg fr_ready HS_AcqCmp
0[sec]            fr_write_ok      HS_AnlsCmp
```

Notes:

Fr_write_ok should always be the last output event.
 FR_write_delay is automatically set to 4 minutes when @FUEL_READING_SYNC is used.
 @FUEL_READING_SYNC can only be used in modes where @FUEL_READING or @FUEL_READING_STATS are also used.

11 Write Values

Use @WRITE_VALUES to write text data into a file and control the data, format, and rate through the test script. Essentially, a data logging type of operation may be created through gp_test. The most likely use is to capture the value of a particular variable after the operating conditions have been obtained through the test script.

Table 9: @WRITE_VALUES Data Fields

| Data Field | Explanation |
|------------------|--|
| start_type | Code for when to send a start signal to the collector task. Options are: AT_START AFTER_STABILITY AT_END NEW_FILE. NEW_FILE means "open file to WRITE, removing previous copy of the file" |
| file_name | The file where the data will be written. The filename can be a computed expression, using the + symbol for string concatenation. |
| value | The ASSET variable or expression from which the value is to be obtained. A dash - indicates no value/variable. |
| "format_string" | The C format string to be used for formatting the write. Quotes are required. |
| units (optional) | Optional definition of output units if the value is a computed expression. Default units will be used if the value is a computed expression and units are not entered unless the expression is enclosed in braces { }. |

Example specification:

```
@WRITE_VALUES
#start_type  file_name          value          "format_string"  units
AT_START     /data/tq_sp                -              "rpm            "
AT_START     /data/tq_sp                -              "torque  \n"
AT_START     /data/tq_sp                NOTIFY        "%s\n"
AT_START     /data/tq_sp                ctl_spd       "%11.2f "
AT_START     /data/tq_sp                "ctl_spd/2[none]"  " %10.3f "      rpm
AT_START     /data/tq_sp                "{ ctl_spd/2[none] }"  " %8.1f "
AT_START     /data/PC_format/pms_wrt.csv  pms_cart     ",@2.0i  "
AT_START     /data/PC_format/pms_wrt.csv  count        ",@2.0i  "
```

12 State Monitor

```

#-----
# @STATE_MON_ACTIONS -

# success_path      - exit path for successful return from state_mon
#                   - This may be MODE_TERMINATE, NONE, mode number,
#                   - or another gp_test procedure

# failure mode      - The exit path for a failure return from state_mon
#                   - This may be MODE_TERMINATE, NONE, mode number,
#                   - or another gp_test procedure

# read_mode         - must be READ or READ_ONCE

# action_code       - code to indicate the operational method used by
#                   - state_mon - one of the following options
#                   - VERIFY, MONITOR, IMMEDIATE

@STATE_MON_ACTIONS
#success_path      failure mode      read_mode      action_code
MODE_TERMINATE    10                READ_ONCE      VERIFY

#-----
# @STATE_MON_SPEC_FILES

# spec_file_pathname - the pathname of the 'state_mon' specifications.
#                   - There can be a maximum of sixteen files

# state_index        - the label of the variable that will contain the
#                   - index value that should be read from the file.
#                   - The label should exist.

@STATE_MON_SPEC_FILES
# spec_file_pathname      state_index
/specs/stbl/state_mon_specs      state_index

#-----
# @STATE_MON_EXCEPTIONS

# time_out            - the length of time to allow the variables to reach
#                   - the specified states. Valid entries are a value,
#                   - an Cyflex label, or a computed expression.
#                   - The label should exist.

# timeout_path        - the path to be taken when a timeout occurs. Valid
#                   - entries are mode number, MODE_TERMINATE, NONE, or
#                   - another gp_test procedure

# state_change_path   - the path to be taken when state_mon indicates that
#                   - a state variable, specified in one of the spec files,

```



```

#           with an action extension of _S has failed. Valid
#           entries are mode number, MODE_TERMINATE, NONE, or
#           another gp_test procedure

# warning_fail_path - the path to be taken when state_mon indicates that
#                   a state variable, specified in one of the spec files,
#                   with an action extension of _W has failed. Valid
#                   entries are mode number, MODE_TERMINATE, NONE, or
#                   another gp_test procedure

# critical_fail_path - the path to be taken when state_mon indicates that
#                    a state variable, specified in one of the spec files,
#                    with an action extension of _C has failed. Valid
#                    entries are mode number, MODE_TERMINATE, NONE, or
#                    another gp_test procedure

# read_error_path   - the path to be taken when state_mon indicates that
#                   a read error occurred when the specification files
#                   were read. Valid entries are mode number,
#                   MODE_TERMINATE, NONE, or another gp_test procedure

@STATE_MON_EXCEPTIONS
# time_out  timeout  state_change  warning_fail  critical_fail
read_error
#           path      path          path          path          path
#   30[sec]   90      MODE_TERMINATE   10           15           20

#-----

```

13 Cyber Apps

13.1 @CYBER_ACTIONS

Use this keyword to direct when the command will take place during the mode. If the commands fail, then an alternate path may be taken.

Table 10: @CYBER_ACTIONS Data Fields

| Data Field | Explanation |
|--------------|--|
| start_code | At what point during the mode should execution of the commands begin |
| success_path | If all commands are successful; refer to <i>Table 11</i> |
| failure_path | If a command fails; refer to <i>Table 12</i> |

Table 11: @CYBER_ACTIONS success_path Options

| Data Field | Explanation |
|------------------|--|
| AT_START | At the beginning of the mode |
| AT_END | At the end of the mode |
| AT_START_AND_END | At the beginning and ending of the mode |
| AFTER_STABILITY | After Stability has been achieved. Refer to <i>Section 7.2 @STABILITY_SPECS</i> on page 11.) |

Table 12: @CYBER_ACTIONS failure_path Options

| Data Field | Explanation |
|----------------------|--|
| NULL | NULL designates 'does not apply' |
| MODE_TERMINATE | Allow the mode to end and execute the default_next_mode. |
| RETURN | Return to the calling gp_test procedure. |
| 90 | Mode to mode 90 of this test |
| /specs/gp/gp_Cainit2 | Execute the gp_test called gp_Cainit2 |

Example specifications:

```
@CYBER_ACTIONS
#start_code      success_path      failure_path
  AT_START        MODE_TERMINATE      90
```

The preceding command orders the @CYBER keyword to execute its commands at the beginning of the mode. If any commands fail, then move to mode 90 of the test. If all commands are successful, then allow the mode to terminate and execute the default next mode.

13.2 @CYBER

Use @CYBER to issue a command to the Cyber application or to the CyberServer. The command code will determine the action taken.

Table 13: @CYBER Data Fields

| Data Field | Explanation |
|------------|---|
| command | A command key; refer to <i>Table 14</i> |
| name | The system or component name |
| value | The system or component value |

Table 14: @CYBER Commands and Arguments

| Command | Argument |
|-----------------|--------------------------------------|
| CA_APPLICATION | <application_name><application_file> |
| CA_COMPONENT | <component_name><component_file> |
| CA_PARAMETER | <parameter_name><parameter_value> |
| CA_LOAD | <cyberapps_name> |
| CA_RUN | |
| CA_PAUSE | |
| CA_STOP | |
| CA_BEGIN_CONFIG | |
| CA_END_CONFIG | |

Example specification:

```
@CYBER
#command          name          value
CA PAUSE
CA_COMPONENT      'route'      'Indy38thSt'
CA_PARAMETER      'VehMass'    75000[lbs]
CA_RUN
```

The preceding commands configure CyberTruck to use the 38th Street route and set the truck mass to 75000 pounds.

14 Unico Dyno Controller

Use the @UNICO_ACTIONS command to communicate with an UNICO controller running on TCP/IP connection.

Table 15: @UNICO_ACTIONS Data Fields

| Data Field | Explanation |
|---------------------------|--|
| <code>start_code</code> | Code for when to send the command. Options are: AT_START AFTER_STABILITY. Default is AT_START. |
| <code>success_path</code> | Code to specify action to take when communication is complete. Options are: NONE MODE_TERMINATE RETURN a mode number a procedure file pathname. Default is NONE. |
| <code>fail_path</code> | Code to specify action to take if communication fails. Options are: NONE MODE_TERMINATE RETURN a mode number or a procedure file pathname. Default is NONE. |

Example specification:

```
@UNICO_ACTIONS
    #start_code    success_path    fail_path
    AT_START      MODE_TERMINATE  /specs/gp/quit
```

14.1 ECM Communications

14.1.1 @UNICO_GET

Use the @UNICO_GET command to obtain a value for a specific variable from the ECM.

Table 16: UNICO_GET Data Fields

| Data Field | Explanation |
|----------------------------------|--|
| <code>controller_variable</code> | The name of a UNICO interface control variable. This may be a constant, variable, or computed expression which resolves to a valid ASSET label |
| <code>ASSET_label</code> | The label of the variable where the result will be placed |

Example specification:

```
@UNICO_GET
    #controller_variable    ASSET_label
    "'injector' + cyl_number"  fixed_label
```

14.1.2 @UNICO_SET

Use the @UNICO_SET command to set a value for a specific variable from the ECM.

Table 17: @UNICO_SET Data Fields

| Data Field | Explanation |
|---------------------|--|
| controller_variable | The name of a UNICO interface control variable. This may be a constant, variable, or computed expression which resolves to a valid ASSET label |
| value | This may be a constant, variable label, or computed expression. |

Example specification:

```
@UNICO_GET
    #controller_variable      value
    'Some_label'             100[none]
```

15 Auxiliary Tasks

The Test Manager allows for the design of a general type of support task with no unique purpose, but with a defined communication protocol with the Test Manager. An auxiliary task can be designed to perform a special function within a test mode. It must support start and stop events from the Test Manager and it must `reply` to the Test Manager when its function is complete. The reply may indicate a `SUCCESS` or `FAILURE`. When starting the auxiliary task, the Test Manager may provide it with command line arguments. This may be the name of a specification file which the auxiliary task uses.

An example of an auxiliary task is performing an engine start. This procedure can be fairly complicated and involve multiple stages. There may be different requirements for how to perform an engine start from one engine or test to another.

Use the task `engine_start` to perform this function. It may be used in any test mode by specifying the `@AUXILIARY_TASK` keyword. Refer to cyflex.com usage help for [engine_start](#) for supplemental information.

Example specification:

```
@AUXILIARY_TASK
  #start_type          stop_path          failure_action
  AT_START            MODE_TERMINATE      ELSE_MODE
  #task_pathname      "command_line"
  /asset/bin/engine_start  "/specs/starter"
```

- Specify the name of the task in the `task_pathname` field.
- Specify the command line arguments are specified in the `command_line` field. Enclose the command line in double quotes since it could contain multiple arguments.
- Specify a specification file for the `engine_start` utility.

15.1 Test Tables and `vrbl_to_file` Applications

The most commonly used auxiliary application is the `vrbl_to_file` application. Refer to cyflex.com usage help for [vrbl_to_file](#) for supplemental information.